



## CobraMAX™ Push-Pull Gooseneck Gun

Designed much like the original "Gooseneck", the **CobraMAX™** has fully enclosed handles making it sturdy and protected. A 3¼ turn speed control pot is mounted on the gun for easy adjustment. The lightweight and well-balanced CobraMAX™ is available in either Air or Liquid Cooled models.



Feeds soft aluminum wire with **pinpoint accuracy** - true to the original MK Cobra® design concept.

Well suited for **both left & right-handed** welders.

Available in both **Liquid and Air Cooled** versions in lengths up to 50 feet.

Suited for most **any welding application**, aluminum or hard wire.

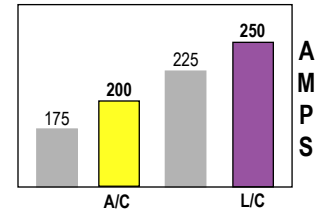
Comes with speed control **pot cover** to protect wire speed settings.

For improved gun performance, use with Cobra® Coolant (931-0060). Designed for all Liquid Cooled MK guns and Orbital equipment.



**Rated Output** determined by the gun having an Air Cooled (A/C) or Liquid Cooled (L/C) barrel.

### Duty Cycle 60%



### Comes Complete With

Air Cooled (A/C):

- #2 Welding power cable
- 60° Air Cooled barrel
- .060" (1.5 mm) ID Contact tip
- #8, 1/2" (12.7 mm) ID Gas cup

Liquid Cooled (L/C):

- #4 Liquid/power cable (Liquid Cooled)
- 60° Liquid cooled barrel
- .060" (1.5 mm) ID Contact tip
- #8, 1/2" (12.7 mm) ID Gas cup

### Most Popular Accessories

- Insulated drive roll kit (005-064X)
- Drive roll installation/removal tool (931-0100)
- Spiral steel conduits for steel and cored wire (615-02XX)
- Tip extender (621-0423)

See the accessories section for additional gas cups, barrels and contact tips.

MODEL NUMBER	RATED OUTPUT	WIRE FEED SPEED	WIRE TYPE AND DIAMETER	BOXED DIMENSIONS	BOXED WEIGHT
<b>Air Cooled</b>	<b>Air Cooled</b>	800 IPM	.023" - .045" solid and hard wire (0.6 mm - 1.2 mm)  .030" - 1/16" aluminum and cored wire (0.8 mm - 1.6 mm)	15 ft and 25 ft: 26 x 12 x 5 in (660 x 305 x 127 mm)	<b>Air Cooled</b>
227-815 15 ft (4.6 m)	200 Amps @ 60%				15 ft: 12.8 lb (5.8 kg)
227-825 25 ft (7.6 m)					25 ft: 18 lb (8.2 kg)
227-835* 35 ft (10.7 m)					35 ft: 23.2 lb (10.5 kg)
227-850 50 ft (15.2 m)				50 ft: 28.8 lb (13.1 kg)	
<b>Liquid Cooled</b>	<b>Liquid Cooled</b>			35 ft and 50 ft: 28 x 14 x 6 in (711 x 356 x 152 mm)	<b>Liquid Cooled</b>
228-815 15 ft (4.6 m)	250 Amps @ 60%				15 ft: 13.3 lb (6 kg)
228-825 25 ft (7.6 m)					25 ft: 19.4 lb (8.8 kg)
228-835* 35 ft (10.7 m)		35 ft: 25.5 lb (11.6 kg)			
228-850 50 ft (15.2 m)		50 ft: 34.5 lb (15.6 kg)			

### GUN LEAD ASSEMBLY COMPONENTS

LENGTH	CONDUIT	GAS HOSE	CONTROL CABLE	#2 POWER CABLE (A/C)	#4 POWER CABLE (L/C)	SNAKE SKIN	LIQUID HOSE
15 ft (4.6 m)	615-0601-15	001-0537	005-0690	001-2527	001-2521	931-0110	001-0529
25 ft (7.6 m)	615-0601-25	001-0538	005-0691	001-2528	001-2524	931-0122	001-0530
35 ft (10.7 m)	615-0601-35	552-0181	005-0740	001-3812	843-0342	931-0132	552-0182
50 ft (15.2 m)	615-0601-50	001-0665	005-0692	001-1042	843-0338	931-0123	001-0667

\* Call factory for availability