



## Cobra® MX Push-Pull Gooseneck Gun

The NEW **Cobra® MX** Patented Design is intended for all Cobra® gooseneck welders. Familiar with Cobra® Gold? Cobra® MX is a direct replacement with a gas valve in the gun and with all of MK Products' latest features and manufacturing techniques. Cobra® MX is manufactured in Air or Liquid Cooled models and is available with 1/4" or 3/8" consumables. Capable of most any aluminum welding job, Cobra® MX is in a class by itself. This gun features our famous push-pull gooseneck design and weighs only 2 lb 5 oz. The Patented Cobra® MX is ready to fit all your aluminum and hard wire welding needs.



shown with classic cup

**Protected fingertip** speed control in the handle.

Uses the original Cobra® **rear trigger location**.

**Covered wire feed** mechanism.

**Covered lever wire release** in the handle.

Molded Cobra® design **high-temp** barrel insulator.

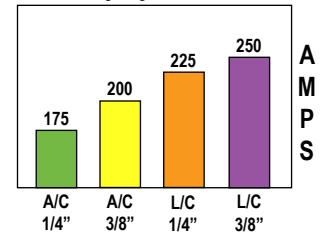
**XtremeFlex™** power cable optional.

Perfect for **all aluminum** welding.

See the accessories section for additional gas cups, barrels and contact tips.

**Rated Output** determined by the gun having an Air Cooled (A/C) or Liquid Cooled (L/C) barrel with 1/4" or 3/8" tip.

**Duty Cycle 60%**



### Most Popular Accessories

- 5-piece Teflon liner package (931-0137)
- Insulated drive roll kit (005-064X)
- Drive roll installation/removal tool (931-0100)
- XtremeFlex™ power cable (843-0580-XX)
- Spiral steel conduit for steel and cored wire (615-02XX)
- Liner, steel wire .030 - 1/16" (0.8 - 0.9mm) (615-0341)
- Spiral steel liner for tip extender (615-0248)
- Tip extender, 1/4" tip (621-0017)
- Tip extender, 3/8" tip (621-0423)

MODEL NUMBER	RATED OUTPUT	WIRE FEED SPEED	WIRE TYPE AND DIAMETER	BOXED DIMENSIONS	BOXED WEIGHT
<b>Air Cooled 1/4" Tip</b>					
242-815	15 ft (4.6 m)	800 IPM	.023" - .045" solid and hard wire (0.6 mm - 1.2 mm)	15 ft and 25 ft: 26 x 12 x 5 in (660 x 305 x 127 mm)	<b>Air Cooled</b> 15 ft: 11.4 lb (5.1 kg) 25 ft: 17.2 lb (7.8 kg) 35 ft: 22.1 lb (10 kg) 50 ft: 29.6 lb (13.4 kg)
242-825	25 ft (7.6 m)				
242-835*	35 ft (10.7 m)				
242-850	50 ft (15.2 m)				
<b>Air Cooled, 3/8" Tip</b>					
243-815	15 ft (4.6 m)	200 Amps @ 60%	.030" - 1/16" aluminum and cored wire (0.8 mm - 1.6 mm)	35 ft and 50 ft: 28 x 14 x 6 in (711 x 356 x 152 mm)	<b>Liquid Cooled</b> 15 ft: 10.7 lb (4.8 kg) 25 ft: 15.5 lb (7 kg) 35 ft: 20.4 lb (9.2 kg) 50 ft: 27.1 lb (12.3 kg)
243-825	25 ft (7.6 m)				
243-835*	35 ft (10.7 m)				
243-850	50 ft (15.2 m)				
<b>Liquid Cooled 1/4" Tip</b>					
237-815	15 ft (4.6 m)	225 Amps @ 60%			
237-825	25 ft (7.6 m)				
237-835*	35 ft (10.7 m)				
237-850	50 ft (15.2 m)				
<b>Liquid Cooled 3/8" Tip</b>					
238-815	15 ft (4.6 m)	225 Amps @ 60%			
238-825	25 ft (7.6 m)				
238-835*	35 ft (10.7 m)				
238-850	50 ft (15.2 m)				

For improved gun performance, use with Cobra® Coolant (931-0060).



### GUN LEAD ASSEMBLY COMPONENTS

LENGTH	CONDUIT	GAS HOSE	CONTROL CABLE	#2 POWER CABLE (A/C)	#6 POWER CABLE (L/C)	SNAKE SKIN	LIQUID HOSE
15 ft (4.6 m)	615-0601-15	552-0242-15	005-0690	843-0630-15	843-0685-15	931-0110	552-0243-15
25 ft (7.6 m)	615-0601-25	552-0242-25	005-0691	843-0630-25	843-0685-25	931-0122	552-0243-25
35 ft (10.7 m)	615-0601-35	552-0242-35	005-0740	843-0630-35	843-0685-35	931-0132	552-0243-35
50 ft (15.2 m)	615-0601-50	552-0242-50	005-0692	843-0630-50	843-0685-50	931-0123	552-0243-50

\* Call factory for availability