



Cobra® SX

Push-Pull Gooseneck Gun

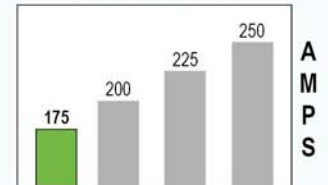


With a striking resemblance to the original Cobra gooseneck gun, the Cobra SX is easy to use, easy to maintain, and utilizes the original Cobra consumables. The ergonomic left/right handed speed control is perfect for every welder.

- Optional Ultra Flex power cable offers more durability and less strain when welding.
- Plug-in direct compatibility with MK, Lincoln, Miller, or Fronius.
- Cobra fix mount barrel with high temp barrel insulator.
- MK Products' lightest, smallest push-pull gooseneck: **less than 2 lbs!**
- Feeds stainless and other hard wire materials.
- Air Cooled to reduce unnecessary cable weight and components.
- Handles more heat without the need for water cooling: no need for coolant recirculators.
- Original Cobra rear trigger location.
- Thumb pressure wire release in the handle.
- Perfect for all aluminum welding.
- Wire feed speed 800 IPM.
- Wire type and diameter:
 - .023" - .035" solid and hard wire (0.6 mm - 0.9 mm)
 - .030" - .035" all wires (0.8 mm - 0.9 mm), with 3/64" Aluminum 4000 series and softer alloys capability

See pgs 18-24 for gas cups, barrels and contact tips.

Duty Cycle 60%



Rated Output determined by the gun having an Air Cooled (A/C) barrel.

Cobramatic® Compatibility

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	325-815
25 ft (7.6 m)	325-825
35 ft (10.7 m)	325-835
50 ft (15.2 m)	325-850

GUN LEAD ASSEMBLY COMPONENTS			
LENGTH	GAS HOSE	CONTROL CABLE	POWER CABLE
15 ft (4.6 m)	552-0242-15	005-0690	843-0630-15
25 ft (7.6 m)	552-0242-25	005-0691	843-0630-25
35 ft (10.7 m)	552-0242-35	005-0740	843-0630-35
50 ft (15.2 m)	552-0242-50	005-0692	843-0630-50

STANDARD ON ALL COBRA SX MODELS	
LENGTH	SNAKE SKIN
15 ft (4.6 m)	931-0110
25 ft (7.6 m)	931-0122
35 ft (10.7 m)	931-0132
50 ft (15.2 m)	931-0123

OPTIONAL LEAD ASSEMBLY COMPONENTS	
LENGTH	ULTRA FLEX POWER CABLE*
15 ft (4.6 m)	843-0580-15
25 ft (7.6 m)	843-0580-25
35 ft (10.7 m)	843-0580-35
50 ft (15.2 m)	843-0580-50

ALUMINUM WELDING ONLY (MK CONNECTION)	
LENGTH	CONDUIT ASSEMBLY
15 ft (4.6 m)	615-0601-15
25 ft (7.6 m)	615-0601-25
35 ft (10.7 m)	615-0601-35
50 ft (15.2 m)	615-0601-50

HARD WIRE WELDING* ONLY	
LENGTH	FLAT SPIRAL STEEL CONDUIT ASSEMBLY
15 ft (4.6 m)	615-0208
25 ft (7.6 m)	615-0216
35 ft (10.7 m)	615-0219
50 ft (15.2 m)	615-0218

*Air Cooled models only

*Steel, stainless steel and flux core steel wires
See accessories and consumables for liners and contact tips (pgs 21-24).