



Cobra® MX

Push-Pull Gooseneck Gun



Familiar with Cobra® Gold? Cobra® MX is a direct replacement with a gas valve in the gun and with all of MK Products' latest features and manufacturing techniques. This gun features our famous push-pull gooseneck design and weighs only 2 lb 5 oz. The Patented Cobra® MX is ready to fit all your aluminum and hard wire welding needs.

- Optional Ultra Flex power cable offers more durability and less strain when welding.
- Plug-in direct compatibility with MK, Lincoln, Miller, Fronius, ESAB and Euro systems.
- Cobra® fix mount barrel with high temp barrel insulator.
- Protected fingertip speed control in the handle.
- Uses the original Cobra® rear trigger location.
- Covered wire feed mechanism.
- Covered lever wire release in the handle.
- Wire feed speed 800 IPM.
- Wire type and diameter:
 - .030" - .045" solid and hard wire (0.6 mm - 1.1 mm)
 - .030" - 1/16" aluminum and cored wire (0.8 mm - 1.6 mm)

See pgs 30-36 for barrels, contact tips and gas cups.

Cobramatic® Compatibility

CLASSIC CUP, 1/4" TIP

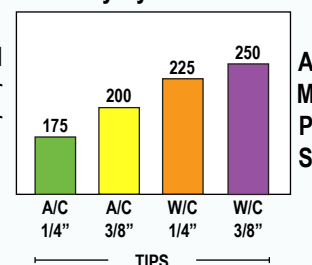
AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	266-815
25 ft (7.6 m)	266-825
35 ft (10.7 m)	266-835
50 ft (15.2 m)	266-850
WATER COOLED	
15 ft (4.6 m)	262-815
25 ft (7.6 m)	262-825
35 ft (10.7 m)	262-835
50 ft (15.2 m)	262-850

MAX CUP, 3/8" TIP

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	267-815
25 ft (7.6 m)	267-825
35 ft (10.7 m)	267-835
50 ft (15.2 m)	267-850
WATER COOLED	
15 ft (4.6 m)	263-815
25 ft (7.6 m)	263-825
35 ft (10.7 m)	263-835
50 ft (15.2 m)	263-850

Rated Output determined by the gun having an Air Cooled (A/C) or Water Cooled (W/C) barrel.

Duty Cycle 100%



For best performance, use only Cobra® Coolant. Failure to use Cobra® Coolant will void warranty.

1 Gallon (3.78L)

P/N 931-0060

1 Case (4 Gallons, 1 Gal ea.)

P/N 931-0060-4

5 Gallon (18.92L)

P/N 931-0060-5GAL

GUN LEAD ASSEMBLY COMPONENTS

LENGTH	GAS HOSE	CONTROL CABLE	POWER CABLE (A/C)	POWER CABLE (W/C)	WATER HOSE
15 ft (4.6 m)	552-0242-15	005-0690	843-0630-15	005-0387-15	552-0243-15
25 ft (7.6 m)	552-0242-25	005-0691	843-0630-25	005-0387-25	552-0243-25
35 ft (10.7 m)	552-0242-35	005-0740	843-0630-35	005-0387-35	552-0243-35
50 ft (15.2 m)	552-0242-50	005-0692	843-0630-50	005-0387-50	552-0243-50

STANDARD ON ALL COBRA® MX MODELS

LENGTH	SNAKE SKIN
15 ft (4.6 m)	931-0110
25 ft (7.6 m)	931-0122
35 ft (10.7 m)	931-0132
50 ft (15.2 m)	931-0123

OPTIONAL LEAD ASSEMBLY COMPONENTS

LENGTH	ULTRA FLEX POWER CABLE*
15 ft (4.6 m)	843-0580-15
25 ft (7.6 m)	843-0580-25
35 ft (10.7 m)	843-0580-35
50 ft (15.2 m)	843-0580-50

ALUMINUM WELDING ONLY (MK CONNECTION)

LENGTH	CONDUIT ASSEMBLY
15 ft (4.6 m)	615-0601-15
25 ft (7.6 m)	615-0601-25
35 ft (10.7 m)	615-0601-35
50 ft (15.2 m)	615-0601-50

HARD WIRE WELDING* ONLY

LENGTH	FLAT SPIRAL STEEL CONDUIT ASSEMBLY
15 ft (4.6 m)	615-0208
25 ft (7.6 m)	615-0216
35 ft (10.7 m)	615-0219
50 ft (15.2 m)	615-0218

*Air Cooled models only

*Steel, stainless steel and flux core steel wires

See accessories and consumables for liners and contact tips (pgs 34-35).

Cobra® MX Compatibility

All Cobramatic® and Cobramatic® compatible guns are available in lengths of 15 ft, 25 ft, 35 ft, and 50 ft.

Lincoln Compatible guns used with Lincoln Power Feed 25M (model K2536-4) require a kit for adaptability. Call factory for details.

**LINCOLN, 7 PIN COMPATIBILITY****CLASSIC CUP, 1/4" TIP**

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	276-815
25 ft (7.6 m)	276-825
35 ft (10.7 m)	276-835
50 ft (15.2 m)	276-850
WATER COOLED	
15 ft (4.6 m)	278-815
25 ft (7.6 m)	278-825
35 ft (10.7 m)	278-835
50 ft (15.2 m)	278-850

MILLER, 14 PIN COMPATIBILITY**CLASSIC CUP, 1/4" TIP**

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	280-815
25 ft (7.6 m)	280-825
35 ft (10.7 m)	280-835
50 ft (15.2 m)	280-850
WATER COOLED	
15 ft (4.6 m)	282-815
25 ft (7.6 m)	282-825
35 ft (10.7 m)	282-835
50 ft (15.2 m)	282-850

FRONIUS, 9 PIN COMPATIBILITY**CLASSIC CUP, 1/4" TIP**

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	284-815
25 ft (7.6 m)	284-825
35 ft (10.7 m)	284-835
50 ft (15.2 m)	284-850
WATER COOLED	
15 ft (4.6 m)	286-815
25 ft (7.6 m)	286-825
35 ft (10.7 m)	286-835
50 ft (15.2 m)	286-850

EURO, 7 PIN COMPATIBILITY**CLASSIC CUP, 1/4" TIP**

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	298-815
25 ft (7.6 m)	298-825
35 ft (10.7 m)	298-835
50 ft (15.2 m)	298-850
WATER COOLED	
15 ft (4.6 m)	299-815
25 ft (7.6 m)	299-825
35 ft (10.7 m)	299-835
50 ft (15.2 m)	299-850

MAX CUP, 3/8" TIP

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	277-815
25 ft (7.6 m)	277-825
35 ft (10.7 m)	277-835
50 ft (15.2 m)	277-850
WATER COOLED	
15 ft (4.6 m)	279-815
25 ft (7.6 m)	279-825
35 ft (10.7 m)	279-835
50 ft (15.2 m)	279-850

MAX CUP, 3/8" TIP

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	281-815
25 ft (7.6 m)	281-825
35 ft (10.7 m)	281-835
50 ft (15.2 m)	281-850
WATER COOLED	
15 ft (4.6 m)	283-815
25 ft (7.6 m)	283-825
35 ft (10.7 m)	283-835
50 ft (15.2 m)	283-850

MAX CUP, 3/8" TIP

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	285-815
25 ft (7.6 m)	285-825
35 ft (10.7 m)	285-835
50 ft (15.2 m)	285-850
WATER COOLED	
15 ft (4.6 m)	287-815
25 ft (7.6 m)	287-825
35 ft (10.7 m)	287-835
50 ft (15.2 m)	287-850

MAX CUP, 3/8" TIP

AIR COOLED	
LENGTH	MODEL NUMBER
15 ft (4.6 m)	300-815
25 ft (7.6 m)	300-825
35 ft (10.7 m)	300-835
50 ft (15.2 m)	300-850
WATER COOLED	
15 ft (4.6 m)	301-815
25 ft (7.6 m)	301-825
35 ft (10.7 m)	301-835
50 ft (15.2 m)	301-850

SEE PYTHON® LX COMPATIBILITY SECTION FOR COMPLETE GUN LEAD ASSEMBLY COMPONENTS

OPTIONAL LEAD ASSEMBLY COMPONENTS

LENGTH	ULTRA FLEX POWER CABLE*
15 ft (4.6 m)	843-0715-15
25 ft (7.6 m)	843-0715-25
35 ft (10.7 m)	843-0715-35
50 ft (15.2 m)	843-0715-50

ALUMINUM WELDING ONLY (COMPATIBLE GUNS)

LENGTH	CONDUIT ASSEMBLY
15 ft (4.6 m)	615-0620-15
25 ft (7.6 m)	615-0620-25
35 ft (10.7 m)	615-0620-35
50 ft (15.2 m)	615-0620-50

HARD WIRE WELDING* ONLY

LENGTH	FLAT SPIRAL STEEL CONDUIT ASSEMBLY
15 ft (4.6 m)	615-0621-15
25 ft (7.6 m)	615-0621-25
35 ft (10.7 m)	615-0621-35
50 ft (15.2 m)	615-0621-50

*Air Cooled models only

*Steel, stainless steel and flux core steel wires
See accessories and consumables for liners and contact tips (pgs 34-35).