



Prince® SG Spool Gun



Prince® SG spool gun...when economy counts! Larger and more powerful than the Sidewinder® and utilizes a 1 lb wire spool for increased productivity, the Prince® SG is the most economical spool gun available anywhere.

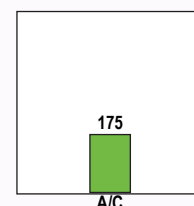
Lighter than the competition and ready for any job, the Prince® SG is up to any challenge big or small, aluminum or steel. The Prince® SG includes genuine Cobra® consumables and more than 35 years of MK's spool gun expertise packaged into a ready to go, simple solution for all your spool gun needs.

- Wire retainer prevents wire backlash.
- Wire speed control in handle.
- 3¾ turn potentiometer provides easy control over a wide range of welding conditions.
- Quick release cover removes in second for changing spool.
- Uses 1/4" consumables.
- Wire feed speed 900 IPM
- Wire type and diameter:
 - .023" to .045" solid and hard wire* (.06 ~ 1.2 mm)
 - .030" to 1/16" aluminum wire (.08 ~ 1.6 mm)

*Steel, stainless steel and flux core steel wires

See pgs 30-36 for gas cups, barrels and contact tips.

Duty Cycle 100%



Rated Output determined by the gun having an Air Cooled (A/C) barrel.

AIR COOLED	
MODEL NUMBER	LENGTH
416-725	25 ft (7.6 m)
416-750	50 ft (15.2 m)

GUN LEAD ASSEMBLY COMPONENTS

LENGTH	GAS HOSE	CONTROL CABLE	POWER CABLE
25 ft (4.6 m)	552-0244-25	005-0269	843-0650-25
50 ft (7.6 m)	552-0244-50	005-0272	843-0650-50

Spool Gun Adapter Selectors



005-0264
Generic, 24VAC
All Source



005-0676
Lincoln, 42VAC
14-Pin C/D Trigger



005-0261
Miller, 24VAC
14-Pin A/B Trigger



001-3066 MK200 Contactor Box



001-3062 WC-1 Spool Gun Control



005-0617
Panasonic Gunslinger 260



005-0206
ESAB MigMaster 250



005-0689
ThermalArc Fabricator